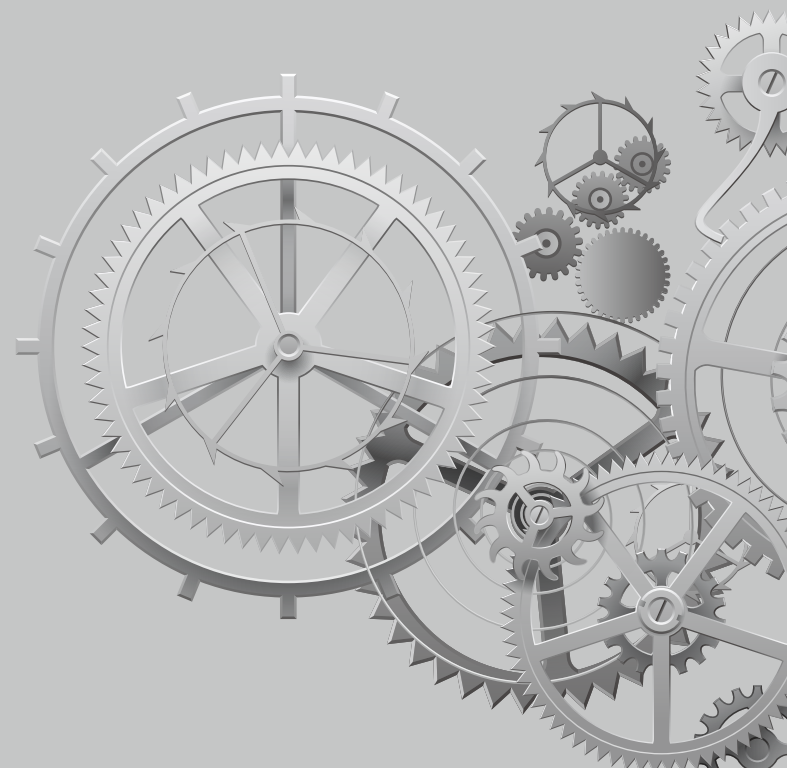




成都盛立机械设备有限公司

Chengdu Shengli Machinery Equipment Co., Ltd

巧克力包装机械专业制造商
Manufacturer of Chocolate Packing Machinery



A low-angle photograph of a modern, white building with large glass windows. The building is set against a bright blue sky with scattered white clouds. The 'Shengli' logo is mounted on the upper part of the building's facade.

Shengli

不畏艰难 锐意进取 勇于开拓



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公司简介

Company Profile

成都盛立机械设备有限公司是一家致力于食品机械设备的设计, 研发, 生产和销售, 为客户提供专业的服务和解决方案的生产型企业 (前身成都威尔逊成套机械工程有限公司-成立于2004年的外商独资企业)。

在“融合世界先进科技, 造就民族工业辉煌”的精神指导下, 长期以来, 盛立从未放慢跟进世界先进食品加工和包装新兴技术的步伐, 同时充分考虑并结合客户实际情况与生产要求, 不畏艰难, 锐意进取, 勇于开拓, 不断开发出能最大满足不同客户需求并独具自身特色的先进食品加工和包装设备。

我们相信, 坚实深厚的技术沉淀, 严谨认真的生产作风, 以及积极向上的企业文化, 必将使我们不断发展壮大, 立足于中国食品加工和包装机械行业的前沿。



Chengdu Shengli Machinery Equipment Co., LTD focus on food processing and packing machinery and specializing in providing automatic food processing solutions and customer services for decades.(Company predecessor is Chengdu WealthRise Complete Mechanical Engineering Co., Ltd).

With the belief of "integrating the world's leading technologies and building the world's first-class food machinery company", we constantly pursue the forefront of the world's food processing and packaging technology. In addition, fully understanding the needs of customers is the key to providing high quality service, because each customer's needs are different. Therefore, we design for each product based on the specific performance requirements, to provide them with the most appropriate and effective solutions.

We have the knowledge, the expertise and the people. We have all disciplines in-house: mechanical engineering, electricity, software, parts and (electronic) mounting.

Tell us what kind of chocolate/candy you make and how you want to package your products. Then, we will think of concepts to put your ideas into practice.

SL-SBNS450

棒棒糖巧克力包装机（带贴标机）

Semi-Automatic Lollipop Foil Twist Packing Machine

SL-SBNS450 系包装机主要用于异形棒棒糖巧克力的包装，也适用于其它异形产品（有一个平面）的铝箔扭刷包装，同时可以配备两台贴标机或打码机。

SL-SBNS450 series packing machine is designed for shaped chocolate lollipop, and similar products that packing by aluminum foil. The semi-automatic conveyor belt is used for accurate conveying, especially for products with special shapes. Optional labeling unit or printing unit.



■ 主要参数 Parameter

包装速度 Packing Speed	90-120Pcs/min
糖果尺寸 Product Size	L: 30-70 W:20-45 H:5-15 (mm)
总功率 Total Power	4.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	蜡纸 Wax paper 铝箔 Aluminium Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2970*1520*2200mm
设备重量 Weight of Equipment	1600KG



SL-SBMG450

半自动玫瑰花巧克力立式刷包包装机

Semi-Automatic Rose Chocolate Foil Packing Machine

■ 主要参数 Parameter

包装速度 Packing Speed	60-100 pcs/min
糖果尺寸 Product Size	Max: 51mmxΦ40mm, Min: 20xΦ18mm
总功率 Total Power	4.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M³/Min
包装材料 Wrapping Material	铝箔 Aluminum Foil
设备尺寸 Dimension of Equipment	L*W*H: 2970*1520*2200mm
设备重量 Weight of Equipment	1600KG



SL-SBMG450 系列半自动包装机主要用于特定形状和尺寸的巧克力产品（比如玫瑰花）的包装，具有贴合紧密、密封性好，尤其是能很好的突出产品的外形特点。

SL-SBMG450 series packing machine is designed for rose chocolate, and irregular object or figure that packing by aluminum foil.



SL-SBQB200

全自动铅笔巧克力包装机

Full Automatic Pencil Chocolate Packing Machine

SL-SBQB200 系列全自动包装机主要用于铅笔型、棒型巧克力、饼干等食品产品包装。包装材料主要采用铝箔膜。整套设备包含 SL-SBQB200 包装机一台和配套的自动送料机构一套。

SL-SBQB200 series packing machine is designed for pencil, claviform shape chocolate and biscuit. Also apply to the other field(with proper hardness but fragile or not easily be handled).

The complete machine consisted of one set SL-SBQB200 Packing Machine and one set feeding system.

■ 主要参数 Parameter

包装速度 Packing Speed	150-200 pcs/min
糖果尺寸 Product Size	Length: ≤ 97 (mm) Diameter: ≤ 15 (mm)
总功率 Total Power	4.0KW
压缩空气 Compressed Air Pressure	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔 Aluminum Foil
设备尺寸 Dimension of Equipment	L*W*H: 1950*2025*1555mm
设备重量 Weight of Equipment	1600KG



SL-SBGB450

全自动巧克力 / 香料棒 / 压缩饼干裹包包装机

Automatic Chocolate Wrapping Machine



■ 主要参数 Parameter

包装速度 Packing Speed	200-260 pcs/min
糖果尺寸 Product Size	L:10-80 W:4-45 H:4-35mm
总功率 Total Power	5.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	蜡复合膜 Wax Paper 铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*1950mm
设备重量 Weight of Equipment	1600KG



SL-SBGB450 系列包装机是用于特殊形状的巧克力、压片糖和果仁糖的折叠包装。

SL-SBGB450 is a specially designed packing machine for wrapping chocolate bar, and similar products of cuboid shape. Single layer foil and paper fold wrapped.

SL-SBZB450S

全自动巧克力 / 普洱茶异形刷包包装机

Automatic Chocolate Aluminum Foil Packing Machine

SL-SBZB450S 系列包装机主要用于多种形状和尺寸的巧克力、浇注糖果、压片糖、饼干、压制茶等产品的单片包装，主要采用单层铝箔裹包方式。

SL-SBZB450S series packing machine is designed for irregular objects or figures that packing by aluminum foil. It is widely used in chocolate, candy, biscuits, tea block, solid pigment block, etc.

■ 主要参数 Parameter

包装速度 Packing Speed	200-300 pcs/min
糖果尺寸 Product Size	长方体 Cuboid: L:10-80 W:4-45 H:4-35 (mm) 圆柱形 Cylindrical: 15-35 (mm)
总功率 Total Power	5.0 KW
压缩空气 Compressed Air Pressure	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*1950mm
设备重量 Weight of Equipment	1600KG



SL-SBDN260

全自动巧克力顶扭包装机

Automatic Chocolate Single-twisting Packing Machine

SL-SBDN260 系列是为巧克力，夹心巧克力的单扭结包装而设计，单双层膜可任意切换，速度快，包装效果完美。

SL-SBDN260 series packing machine is designed for Top-twist, compatible with single-layer paper and double-layer paper packaging. It is widely used in chocolate, candy, tea block, etc.



■ 主要参数 Parameter

包装速度 Packing Speed	200-300 pcs/min
糖果尺寸 Product Size	圆柱体 Dia: 15-30 (mm)
总功率 Total Power	5.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	扭结膜 PET
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*2000mm
设备重量 Weight of Equipment	1600KG



SL-SBZB450D

全自动巧克力 / 普洱茶折叠包装机

Automatic Chocolate Fold Envelop Packing Machine



SL-SBZB450D 系列主要用于巧克力、压片糖、涂层饼干、茶块等产品的成型和包装。该系列包装机采用热点胶密封系统，具有包装纸色标定位、裁剪，单双层包装等多种功能。更换糖型工装后，可用于多种形状巧克力的铝箔刷包。

SL-SBZB450D series packing machine is designed for folded and envelop packing style. It is widely used in chocolate and candy packing. And also apply to the other field(with proper hardness but fragile or not easily be handled), such as tea block, biscuits,drying agent, paint piece, etc. With the advantage of fast packaging, good consistency, low failure rate, and long service life.

This packing machine uses a hot-gluing system, including color code positioning and cutting, single and double-layer packing function, and after changing the mold suite, it can be used for aluminum foil packing for special shapes of chocolate.



■ 主要参数 Parameter

包装速度 Packing Speed	200-300pics/min
糖果尺寸 Product Size	长方体 Cuboid: L:10-80 W:4-45 H:4-35 (mm)
总功率 Total Power	8.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	蜡复合膜 Wax Paper 聚丙烯薄膜 BOPP 铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2900*1520*2200mm
设备重量 Weight of Equipment	1600KG



SL-SBSN450

全自动巧克力 / 糖果 / 宠物食品单双扭包装机

Automatic Chocolate/Candy Double-twisting Packing Machine(Side Twist)



SL-SBSN450 系列包装机主要应用于巧克力、果仁糖、压片糖的全自动双扭结和侧面扭包装。无需更换模具就可实现双扭结和单扭结两种包装方式。

SL-SBSN450 series packing machine is designed for the double twist (single / double twist) packing style, compatible with single-layer paper and double-layer paper packaging. It is widely used in chocolate, candy, tea block, etc.

■ 主要参数 Parameter

包装速度 Packing Speed	200-350 pcs/min
糖果尺寸 Product Size	长方体 Cuboid: L:15-55 W:5-30 H:5-25 (mm) 圆柱形 Cylindrical: 15-32 (mm)
总功率 Total Power	5.0 KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	扭结膜 PET
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*1950mm
设备重量 Weight of Equipment	1600KG

SL-SBJS260

全自动金莎巧克力 / 芝麻丸包装机

Automatic Tresor Dore Chocolate Packing Machine

SL-SBJS260 是专为特定尺寸的金莎巧克力设计的全自动铝箔包装机，此款包装机升级后可用于包装芝麻丸、红豆薏米丸等谷物混合系列产品。该机型具有两种不同的包装方式：巧克力底部扭结式包装和底部刷包式包装。

SL-SBJS260 series packing machine is designed for Ferrero Roche(Tresor Dore) type chocolate. Also apply to sesame balls, tea block, coated chocolate, etc. There are two options for packaging, bottom folding or kinking.

■ 主要参数 Parameter

包装速度 Packing Speed	200-300pics/min
糖果尺寸 Product Size	球形 Sphere: 15-35 (mm)
总功率 Total Power	5.0 KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*2000mm
设备重量 Weight of Equipment	1600KG





SL-SBQS450

全自动花生 / 球形巧克力包装机

Automatic Peanut/Sphere Chocolate Packing Machine

SL-SBQS450 系列包装机主要用于球形、椭圆形和花生形巧克力全自动包装。该机型采用单层铝箔包装纸，巧妙的结构设计使品与包装材料之间紧密结合，具有很好的包装效果。

12, SL-SBQS450 series packing machine is designed for the sphere, ellipsoid, and peanut shape chocolate, candy, Pu'er tea block, white tea block, etc. The unique design ensures aluminum foil closely attached to the surface of the product, high speed, and excellent packing performance.

■ 主要参数 Parameter

包装速度 Packing Speed	球形 Sphere : 300-400 pcs/min 花生型 Peanut: 200-300 pcs/min
糖果尺寸 Product Size	球形 Sphere: 10-32 (mm) 椭圆柱 Ellipsoid: Minor Axis :5-20, Major Axis:5-32 (mm) 花生 Peanut: Minor D :10-30, Major D:20-40 (mm) 圆柱体 Dia: 15-35mm
总功率 Total Power	3.5 KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2480*1500*1950mm
设备重量 Weight of Equipment	1600KG



SL-SBJP260

酒瓶形巧克力 / 龙珠茶 / 浴足丸包装机

Bottle Shape Chocolate Packing Machine



SL-SBJP260 系列主要应用于包装酒瓶形状的巧克力和夹心巧克力，采用单层铝箔裹包装方式，外形逼真，包裹紧凑。

SL-SBJP260 series packing machine is designed for bottle shape solid chocolate and liqueur chocolate. The packaging adopts aluminum foil single-layer packaging, and the unique design and process ensure the consistent packaging performance and perfect fit.



■ 主要参数 Parameter

包装速度 Packing Speed	180-260pics/min
糖果尺寸 Product Size	直径 Dia: 15-30 高度 Height: 10-48 (mm)
总功率 Total Power	4.0 KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2480*1450*1950mm
设备重量 Weight of Equipment	1600KG

SL-SBQB200D

巧克力奇趣蛋包装机

Toy Egg Chocolate Packing Machine



SL-SBQB200D 系列包装机用于大尺寸巧克力奇趣蛋的包装，采用单层铝箔包装膜，巧妙的结构设计使产品与包装材料之间紧密贴合，具有很好的包装效果。

SL-SBQB200D series packing machine is designed for big size chocolate egg and kindle joy egg. The unique design ensures aluminum foil closely attached to the surface of product, providing an excellent packing performance.

■ 主要参数 Parameter

包装速度 Packing Speed	60-150pics/min
糖果尺寸 Product Size	球体 Sphere: 30-70 (mm) 椭球体: Ellipsoid: Minor Axis: 30-50, Major Axis: 30-75(mm)
总功率 Total Power	4.0 KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	铝箔膜 Aluminum Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2480*1500*1950mm
设备重量 Weight of Equipment	1600KG

SL-SBZB100Z

巧克力大板块折叠包装机

Chocolate Bar Folded Packing Machine

SL-SBZB100Z 系列全自动包装机主要用于大尺寸的巧克力块、冰淇淋块等产品的折叠包装。该机型可采用铝箔、复合膜等包装材料，双层密封一次性完成，可适用产品外形尺寸多样。包装产品外观图案清晰，样式丰富，具有很好的包装效果。

SL-SBZB100Z series packing machine is design for big size chocolate Bar and ice cream block. With the advantage of fast packaging, good consistency, low failure rate, and long service life.

■ 主要参数 Parameter

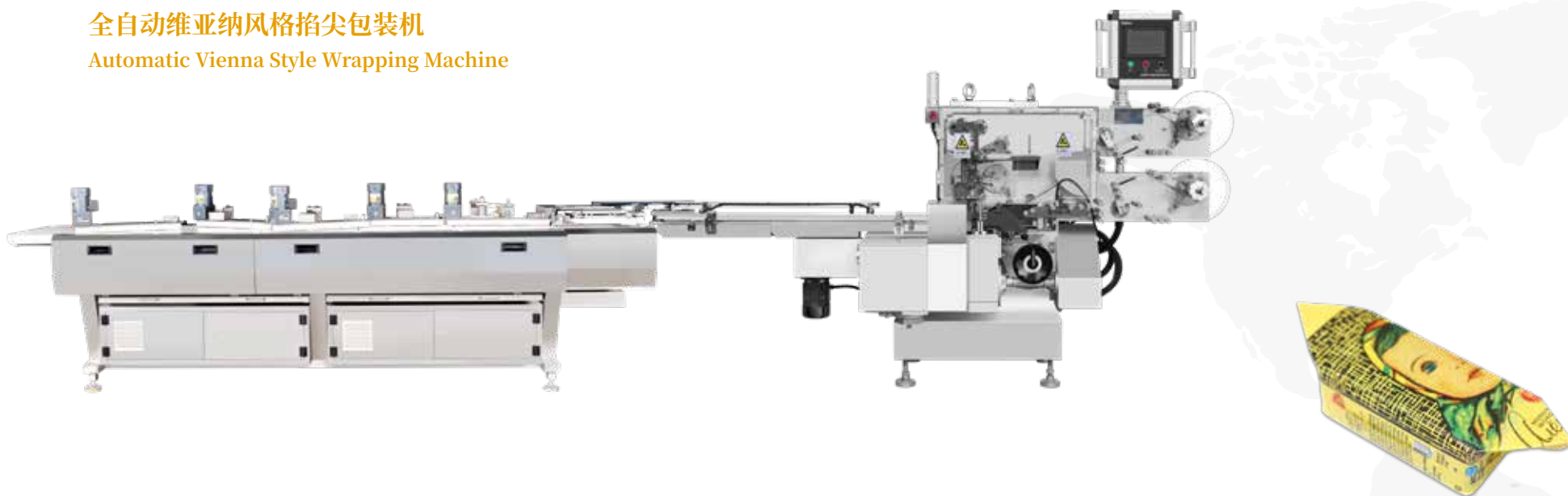
包装速度 Packing Speed	80-150 pcs/min
糖果尺寸 Product Size	L:80-183 W:40-82 H:10-40 (mm)
总功率 Total Power	10.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	锡纸 Tinfoil, 铝箔 Aluminum Foil 纸 Paper
设备尺寸 Dimension of Equipment	L*W*H: L 2400*2400*2180mm
设备重量 Weight of Equipment	3000KG



SL-SBQJ450

全自动维也纳风格掐尖包装机

Automatic Vienna Style Wrapping Machine



SL-SBQJ450 系列是专门为掐尖包装风格的巧克力设计的包装机，双层折叠包装，包裹紧密，造型独特。

SL-SBQJ450 series packing machine is designed for chocolate in Vienna style(packing pattern with pinches at both ends). Single or double wrapping paper is optional.

■ 主要参数 Parameter

包装速度 Packing Speed	200-260 pcs/min
糖果尺寸 Product Size	Length:10-80 Width:4-45 Height:4-35mm
总功率 Total Power	5.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	蜡纸 Wax paper 铝箔 Aluminium Foil Paper
设备尺寸 Dimension of Equipment	L*W*H: 2970*1520*2200mm
设备重量 Weight of Equipment	1800KG

SL-SBZB450RF

全自动干燥剂热封包装机

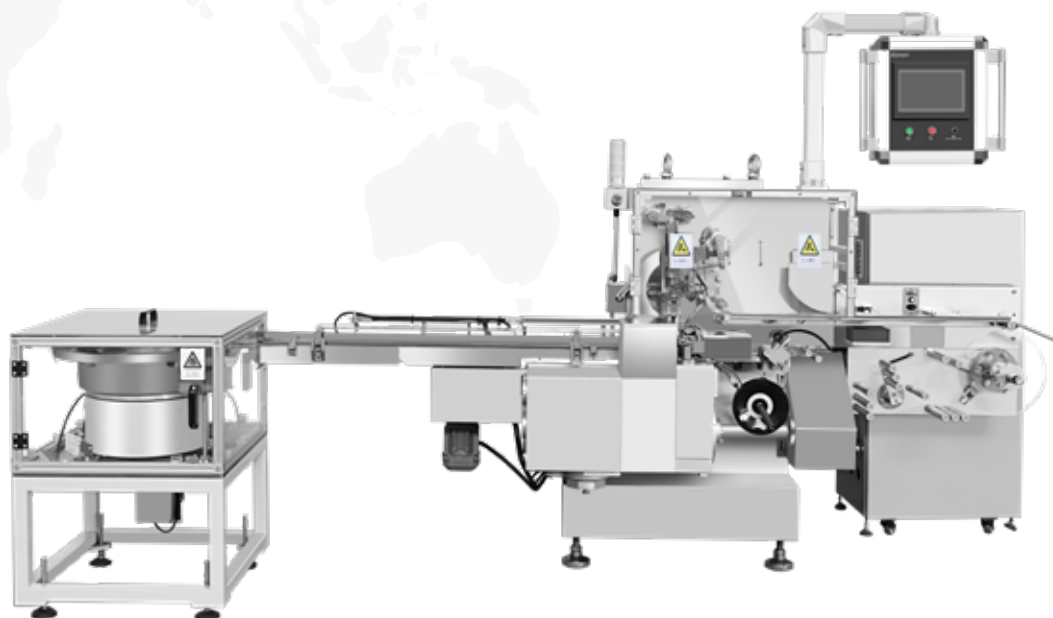
Automatic Desiccant Heat-sealing Packing Machine

SL-SBZB450RF 型全自动包装机是专门为干燥包装而设计，也可包装巧克力，采用热封的密封方式，具有密封性好，一致性好的特点。

SL-SBZB450RF is specially designed for desiccant and chocolate. It adopts the special technology of heat sealing and is equipped with a number of photoelectric detection devices to ensure the smooth operation of the equipment.

■ 主要参数 Parameter

包装速度 Packing Speed	100-200 pcs/min
糖果尺寸 Product Size	Diameter:18 (mm) Thickness: 9.5 (mm)
总功率 Total Power	4.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	Desiccant paper
设备尺寸 Dimension of Equipment	L*W*H: 2970*1520*2200mm
设备重量 Weight of Equipment	1600KG



SL-SBZB100RZ

大板块巧克力折叠热封包装机

Chocolate Bar Fold Packing Machine

SL-SBZB100RZ 系列全自动包装机主要用于大尺寸的巧克力块、冰淇淋块等产品的折叠包装。该机型可兼容铝箔热封，复合膜折叠多种包装方式等，两包装一次性完成。包装产品外观图案清晰，样式丰富，具有很好的包装效果。

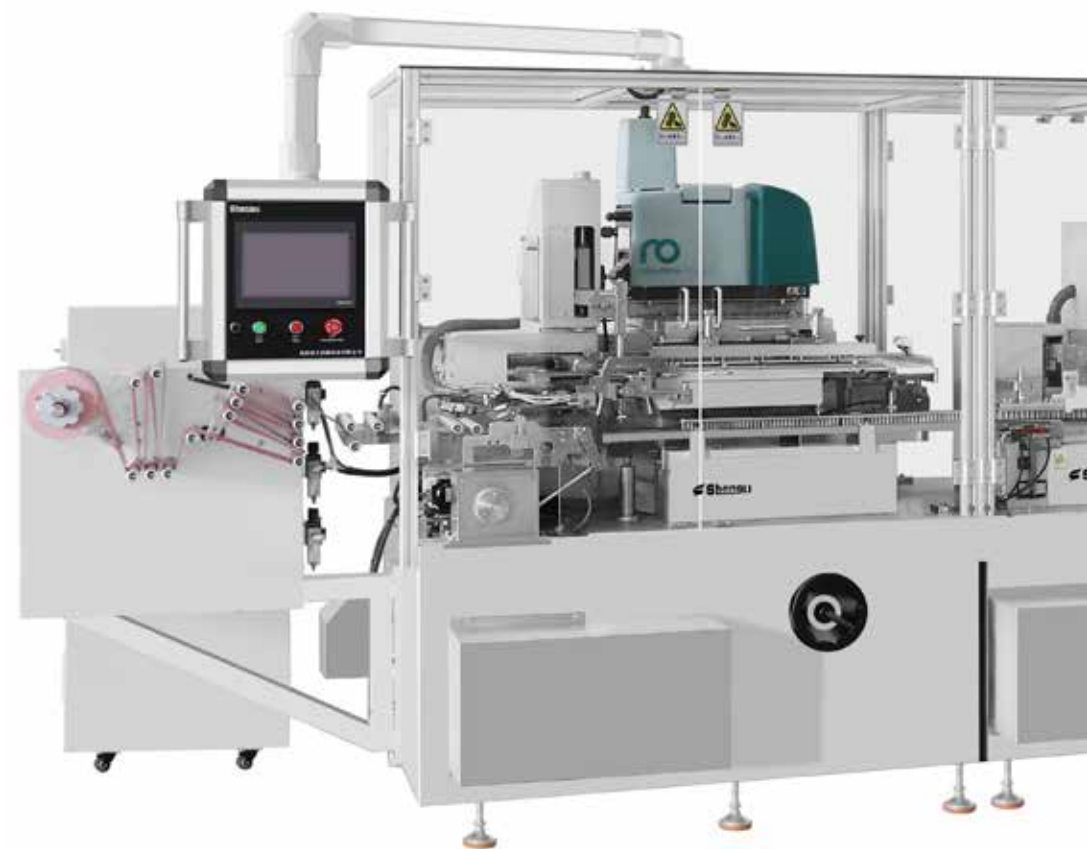
SL-SBZB100RZ series packing machine is design for big size chocolate Bar and ice cream block. With the advantage of fast packaging, good consistency, low failure rate, and long service life.

Style of Wrapping:

- A single plain foil wrapper, with heat-healing.
- An inner foil wrapper plus glued paper outer as a band wrap.
- An inner foil wrapper plus glued paper outer as a full envelop wrap.

■ 主要参数 Parameter

包装速度 Packing Speed	80-150 pcs/min
糖果尺寸 Product Size	Length:80-183 Width:40-82 Height:10-40mm
总功率 Total Power	15.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6 M ³ /Min
包装材料 Wrapping Material	内层: 锡纸 Tinfoil, 铝箔 Aluminum Foil 外层: 纸 Paper
设备尺寸 Dimension of Equipment	L*W*H: L 4300*2560*2105mm
设备重量 Weight of Equipment	6000KG





SL-SBZB100ZH

大板块巧克力热封装盒包装机

Chocolate Bar Box Packing Machine

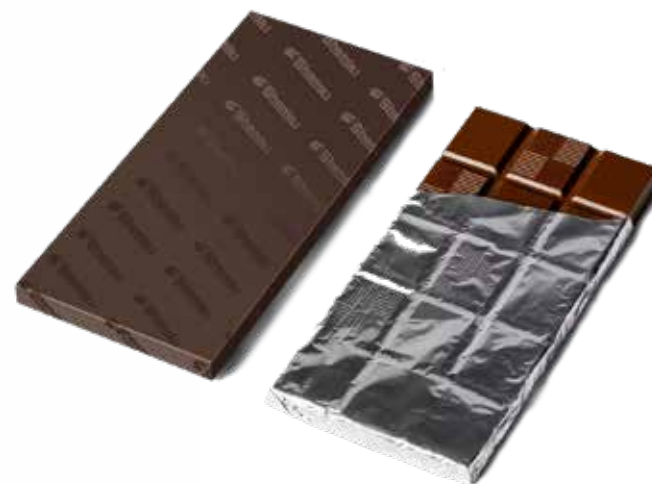
SL-SBZB100ZH 包装机内层采用铝箔膜热封，外层采用预切好的纸板折盒并密封的包装样式。具有包装速度快、运行稳定并且包装效果一致性好的优点。

SL-SBZB100ZH packing machine is for two-step wrapping: first step with foil film sealed on 3 sides; second step with wrapping material either from precut paper or precut cardboard closed with glue .With the advantage of fast packaging, good consistency, low failure rate, and long service life.

■ 主要参数 Parameter

包装速度 Packing Speed	60-100 pcs/min
糖果尺寸 Product Size	Length:80-183 Width:40-82 Height:10-40mm
总功率 Total Power	15.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6M3/Min
包装材料 Wrapping Material	内层: 锡纸 Tinfoil, 铝箔 Aluminum Foil 外层: 纸 Paper, 纸板 Cardboard
设备尺寸 Dimension of Equipment	L*W*H: L 4300*2560*2105mm
设备重量 Weight of Equipment	6000KG





SL-SBZB450X

全自动心形巧克力刷包包装机

Automatic Hearth Chocolate Foil Packing Machine

SL-SBZB450X 包装机主要用于心形或者其他特殊形状的巧克力、浇注糖果、压片糖、饼干、茶叶制品等产品的独立包装，主要采用单层铝箔裹包方式。具有包装速度快，密封性好的优点。

SL-SBZB450X is specially designed for heart-shaped chocolate foil wrapping. It has the characteristics of stable operation and good consistency of packaging.

■ 主要参数 Parameter

包装速度 Packing Speed	200-300 pcs/min
糖果尺寸 Product Size	直径 Diameter: 15-60 (mm)
总功率 Total Power	5.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6M3/Min
包装材料 Wrapping Material	锡纸 Tinfoil 铝箔 Aluminum Foil
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*1950mm
设备重量 Weight of Equipment	1600KG



SL-SBZB450W

全自动瓦棱纹折叠包装机

Automatic Corrugated Foil Packing Machine



SL-SBZB450W 包装效果具有特殊的瓦棱纹路，主要用巧克力、浇注糖果、压片糖、饼干、茶叶制品等产品的内包装，主要采用铝箔或者锡纸。具有包装样式新颖、包装速度快、包装一致性好的优点。

SL-SBZB450W is designed for corrugated aluminium foil film. It has the advantages of novel packaging style, fast packaging speed and good packaging consistency.

■ 主要参数 Parameter

包装速度 Packing Speed	200-300 pcs/min
糖果尺寸 Product Size	L:10-80 W:4-45 H:4-35 (mm)
总功率 Total Power	5.0KW
压缩空气 Compressed Air	压力 Pressure: 0.6MPa 流量 Flow: 0.6M3/Min
包装材料 Wrapping Material	锡纸 Tinfoil 铝箔 Aluminum Foil
设备尺寸 Dimension of Equipment	L*W*H: 2900*1450*1950mm
设备重量 Weight of Equipment	1600KG

全自动包装线

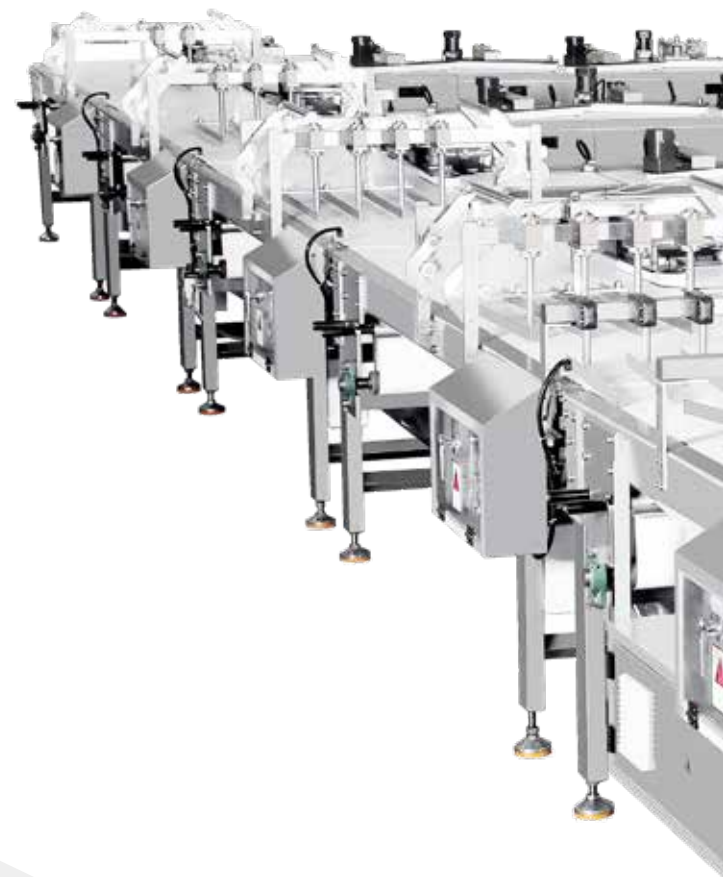
Automatic Chocolate Packaging Production Line

根据实际生产情况，规划设计包装生产线，包装速度可以达到每分钟上千个。产品由全自动智能输送机分配给不同的单流包装机，实现无工人接触和干扰，提高工作效率。

包装生产线包括主给料输送机、过渡给料输送带、自动给料输送机、控制系统和包装机，通过传感器和 PLC 的控制，实现生产的连续性和包装效果的一致性。

According to the actual production situation, planning and designing the packaging production line, the packaging speed can reach thousands per minute. The products are distributed to different single-flow packaging machines by fully automatic intelligent conveyors to achieve no worker contact and interference and improve work efficiency.

The packaging production line includes the main feed conveyor, transition feed conveyor belt, automatic feed conveyor, control system and packaging machine. Through the control of sensors and PLC, the continuity of production and the consistency of packaging effects are achieved.







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